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**Interpretation of ISO/IEC 17025
Requirements for Measurement
Uncertainty and Traceability**

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New Requirements of ISO/IEC 17025

- ↳ Based on current interpretation of ‘good measurement practice’**
- ↳ Extensive consultation leading to common interpretation and new Guides**
- ↳ Accreditation bodies progressively implementing new requirements**
- ↳ Target implementation date of Dec 2002**

International ‘Guides’ and ILAC MRA will help ensure ‘level playing field’

The Distinction Between Calibration and Testing Labs

- **More rigorous approach required for calibration labs**
- **Accreditation bodies apply additional ‘custom and practice’ requirements eg MU must be GUM compliant**
- **Calibration mode not much applied to chemical measurements and needs to be better developed**

ISO/IEC 17025 MU Requirements

- ▣ **An uncertainty evaluation is required for all measurements**
- ▣ **Labs shall at least attempt to:**
 - ↑ **identify all significant components**
 - ↑ **make a reasonable estimation of U**
 - ↑ **ensure that reported results do not give a false impression of U.**

International MU Interpretation / Policy Documents

- ↳ ISO Guide to Uncertainty in Measurement, 1995**
- ↳ E/C Guide to Quantifying Uncertainty in Analytical Measurement, 2001**
- ↳ ILAC G17 (2002), Introducing the Concept of Uncertainty of Measurement in Association with the Application of the Standard ISO/IEC 17025**
- ↳ APLAC Policy, Interpretation and Guidance on the Estimation of Uncertainty of Measurement in Testing, Draft 3, 2002**

International MU Policy

- ↳ The ISO GUM and Eurachem / CITAC strategies are recommended but not compulsory**
- ↳ Strategies based on reproducibility need to also consider other significant effects**
- ↳ The degree of rigour required depends on the end use of the measurement - it must facilitate reliable decisions**

International MU Policy - contd

- ↻ The evaluation of uncertainties associated with qualitative tests is not required**
- ↻ Any limitations associated with traceability and MU claims need to be reported with results**
- ↻ It is expected that reporting MU will become the norm with time**

Different Approaches to Estimating MU

Identification of significant effects, followed by:

1 Mathematical combination of components

**2 Evaluation based on method validation, PT
and QC precision data**

**3 Evaluation based on professional judgement /
literature data - e.g. Horwitz**

All approaches can be GUM compliant -?

ISO/IEC 17025 Traceability Requirements

- ↻ Equipment shall be calibrated before use**
- ↻ Lab shall have a program and procedure for calibration of measurement standards, including RMs**
- ↻ Calibrations and measurements must be traceable to SI, where feasible**
- ↻ Where above is not possible / or not relevant , traceability to other appropriate measurement standards is required, such as CRMs**

Traceability Requirements - contd

- ↳ **Traceability achieved by linking measurements to relevant standards**
- ↳ **Measurement standards, including CRMs, need to be provided by a competent supplier**
- ↳ **Accredited calibration labs are considered competent**
- ↳ **The degree of rigour required depends on the contribution of the calibration uncertainty to the total uncertainty**

International Traceability Interpretation / Policy

- ILAC guides - G2, G9, P10 - Refer to traceability to CRMs and RMs and recognize:**
 - There are difficulties with chemical measurements**
 - However, chemistry is not in principle different**
 - There is some confusion concerning traceability to SI, CRMs, methods**
- Literature papers - Have helped develop the concepts and strategies**
- Draft E/C Traceability Guide - Provides a description of a technically rigorous yet simple and achievable strategy**

A Strategy for Establishing Traceability

- **Define the measurand**
- **Decide types of references and units**
- **Establish the measurement equation**
- **Establish the traceability of each quantity in the measurement equation**
- **Consider the traceability of any other quantities that significantly affect the measurement**
- **Report the traceability**

Example 1- Cd in soil

↳ **Measurand** Total Cd in soil, measured in mg/kg

↳ **Equation** $C = I \cdot \frac{dC}{dI} \cdot \frac{V}{m \cdot R}$ mg/kg

↳ **Traceability**

↳ $I \cdot \frac{dC}{dI}$ is traceable to SI through PS - CRM

↳ R is traceable to SI through matrix CRM or ...

↳ m and V are traceable to SI through calibrated standards

↳ Sample drying temperature is also important

If the model is valid then C is also traceable to SI

Traceability of RMs

- ↳ **Traceability of CRMs / RMs established by supplier:**
 - ↳ Through primary (or reference) methods to SI
 - ↳ Through consensus values to RM/SI?
- ↳ **Traceability of standard solutions prepared from commercial chemicals established by user**
 - ↳ Through mass, volume and purity to SI

For physical measurements, traceability of standards assured by accreditation of cal labs.

We need an equivalent system for chemical standards

What National Metrology Institutes Are Doing to Help

- **Developing primary methods, CRMs etc.**
- **Demonstrating the equivalence of national standards**
- **Providing links for traceable and 'fit for purpose' RMs**
- **Organizing metrologically based PT**
- **Providing training and advisory services**

Helping testing and calibration labs establish their traceability

Conclusions

- **Good progress has been made in interpreting and implementing the MU requirements**
- **The draft Eurachem/CITAC guide on traceability provides a technically rigorous, yet simple strategy, that should be adopted by ILAC**
- **There is still work required to assure the quality of chemical standards**
- **There is still work to be done to train and gain the commitment of accreditation staff/assessors**

ILAC Traceability Guides

- ILAC Guides on Traceability - G2 (1994), P10 (2002)**
- ILAC Guide on RMs - G9 (1996), G12 (2000)**

Assessing the Quality of RMs

- **Accreditation to ISO34/ILAC Guide**
- **Evidence of conformance with ISO REMCO Guides**
- **Evidence of traceability to NMI or reference lab measurement values**
- **Other third party verification of RM**
- **Track record of producer**